

A003 . Ratings and Limitations

HQ Control: 04/03/2017

HQ Revision: 01a

The certificate holder is authorized the following Ratings and/or Limitations:

Class Ratings

None Authorized

Limited Ratings

<u>Rating</u>	<u>Manufacturer</u>	<u>Make/Model</u>	<u>Limitations</u>
Airframe	Boeing	B-777 Series	Cleaning only, Hamilton Sundstrand Condenser Reheater Heat Exchanger in accordance with Hamilton Sundstrand CMM 810210 as revised, section 21-77-02 repair SK1000059 as revised, accomplish note 3 steps A through J only.
		B-767-400 and B-767-400ER	Cleaning only, Hamilton Sundstrand Condenser Reheater Heat Exchanger in accordance with Hamilton Sundstrand CMM 825210 as revised, section 21-51-81 repair SK1000088 as revised accomplish note 2 steps A thru J only.
	Sikorsky	All Makes/Models	Stripping of Coatings, Finishes and Cleaning of metal parts Application of Chrome Pickel, (Dow 1), Dichromate Treatment, Type III (Dow 7), Anodize Type I & II (Dow 17), Chromic Acid Cleaning, Type VI (Dow 19) and EC-3917 Primer. Bonding as Per Specification SS8669 and Repairs as Per SA 4074-76-7-8. Bonding per SA4047-76-7-4 adhesive bonding of liners to P/N 76104-08001-043
	Kaman	K-1200 Series	Dichromate Treatment, Type III (Dow 7) and Chromic Acid Cleaning, Type VI (Dow 19) of the Transmission Center and End Housing.

Operations Specifications

<u>Rating</u>	<u>Manufacturer</u>	<u>Make/Model</u>	<u>Limitations</u>
	Honeywell	ANT-81A	PTI-0001 "Inspection, Repair and Modification of Traffic Collision Avoidance System Antenna"
	All Makes	All Models	Passivation Type 2 and 6, IAW Manufacturers Manuals and FAA Approved and Accepted Technical data.
Powerplant	CFM International	CFM-56 Series	Cleaning of Air/ Oil Separators per CFM-56 Manual 72-55-15
		CFM-56-7B	Bonding of Oil Retaining Ring I/A/W CFM 72-63-03
	General Electric	CF-34 Series	Compressor Stator Assembly Stages 1 and 2 Variable Vane Shrouds, Inspection and Cleaning in accordance with CF-34 Engine Manual Section 72-32-00. Compressor Stator Assembly Stages 1 and 2 Variable Vane Shrouds, Teflon Seal Replacement in accordance with CF-34 Engine Manual Section 72-32-00, Repair 01
	Pratt and Whitney	JT3D-7	Repair of Main Oil Pump assembly in accordance with Pratt and Whitney JT3D-7 Overhaul Manual section 72-61-5, repair 8, sections A1 thru A7
	All Makes	All Models	Application of Antigalling Compound
		All Models	Abrasive Blast
		All Models	Cleaning of Metal Parts
	All Makes	All Models	Passivation Type 2 and 6, IAW Manufacturers Manuals and FAA Approved and Accepted Technical data.
Accessory - Mechanical	All Makes	All Models	Passivation Type 2 and 6, IAW Manufacturers Manuals and FAA Approved and Accepted Technical Data.
	Hamilton Sunstrand	Housing Actuator	Bond Repair per CMM 788377 / 806808 /813664 /819802 /819810, ATA 75-31-33, Repair 3-2, Section 1A part 2,3 and 4A-4F as Revised
Nondestructive Inspection, Testing, and Processing	All Makes/ All Models	All Models/ AllModels	Magnetic Particle Inspection
	All Makes/ AllModels	All Models/ All Models	Flourescent Penetrant Inspection

Rating **Manufacturer Make/Model** **Limitations**

Limited Ratings - Specialized Services

<u>Rating</u>	<u>Specifications</u>	<u>Limitations</u>
None Authorized.		

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1. The Certificate Holder applies for the Operations in this paragraph.
 2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by Dennis Oparowski, Principal Maintenance Inspector (EA63)
[1] SUPPORT INFO: As requested by operator letter dated March 6, 2019
[2] EFFECTIVE DATE: 3/7/2019, [3] AMENDMENT #: 20
DATE: 2019.03.07 07:22:57 -06:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

A handwritten signature in cursive script that reads "Spencer Roy".

Roy, Spencer, Director of Quality

3/7/2019

Date