

**A003 . Ratings and Limitations**

**HQ Control: 01/30/2004**

**HQ Revision: 010**

The Certificate Holder is authorized the following Ratings and/or Limitations:

**Class Ratings**

None Authorized

**Limited Ratings**

<b><u>Rating</u></b>	<b><u>Manufacturer</u></b>	<b><u>Make/Model</u></b>	<b><u>Limitations</u></b>
Airframe	Boeing	B-777 Series	Cleaning only, Hamilton Sundstrand Condenser Reheater Heat Exchanger in accordance with Hamilton Sundstrand CMM 810210 as revised, section 21-72-02 repair SK1000059 as revised, accomplish note 3 steps A through J only.
		B-767-400 and B-767-400ER	Cleaning only, Hamilton Sundstrand Condenser Reheater Heat Exchanger in accordance with Hamilton Sundstrand CMM 825210 as revised, section 21-51-81 repair SK1000088 as revised accomplish note 2 steps A thru J only.
	Sikorsky	All Makes/Models	Stripping of Coatings, Finishes and Cleaning of metal parts
			Application of Chrome Pickel, (Dow 1), Dichromate Treatment, Type III (Dow 7), Anodize Type I & II (Dow 17), Chromic Acid Cleaning, Type VI (Dow 19) and EC-3917 Primer.
			Bonding as Per Specification SS8669 and Repairs as Per SA 4074-76-7-8.
	Kaman	K-1200 Series	Dichromate Treatment, Type III (Dow 7) and Chromic Acid Cleaning, Type VI (Dow 19) of the Transmission Center and End Housing.
Honeywell	ANT-81A	PTI-0001 "Inspection, Repair and Modification of Traffic Collision Avoidance System Antenna"	
Powerplant	CFM International	All Makes	Passivation Type 2 and 6, IAW Manufacturers Manuals and FAA Approved and Accepted Technical data.
		CFM-56 Series	Cleaning of Air/ Oil Separators per CFM-56 Manual 72-55-15

<u>Rating</u>	<u>Manufacturer</u>	<u>Make/Model</u>	<u>Limitations</u>
		CFM-56-7B	Bonding of Oil Retaining Ring I/A/W CFM 72-63-03
	General Electric	CF-34 Series	Compressor Stator Assembly Stages 1 and 2 Variable Vane Shrouds, Inspection and Cleaning in accordance with CF-34 Engine Manual Section 72-32-00. Compressor Stator Assembly Stages 1 and 2 Variable Vane Shrouds, Teflon Seal Relacement in accordance with CF-34 Engine Manual Section 72-32-00, Repair 01
	Pratt and Whitney	JT3D-7	Repair of Main Oil Pump assembly in accordance with Pratt and Whitney JT3D-7 Overhaul Manual section 72-61-5, repair 8, sections A1 thru A7
	All Makes	All Models	Application of Antigalling Compound
		All Models	Abrasive Blast
	All Makes	All Models	Cleaning of Metal Parts Passivation Type 2 and 6, IAW Manufacturers Manuals and FAA Approved and Accepted Technical data.
Accessory - Mechanical	All Makes	All Models	Passivation Type 2 and 6, IAW Manufacturers Manuals and FAA Approved and Accepted Technical Data.
	Hamilton Sunstrand	Housing Actuator	Bond Repair per CMM 788377 / 806808 /813664 /819802 /819810, ATA 75-31-33, Repair 3-2, Section 1A part 2,3 and 4A-4F as Revised
Nondestructive Inspection, Testing, and Processing	All Makes/ All Models	All Models/ AllModels	Magnetic Particle Inspection
	All Makes/ AllModels	All Models/ All Models	Flourescent Penetrant Inspection
Surface Enhancement	All Makes	All Models	Shot Peen

**Limited Ratings - Specialized Services**

<u>Rating</u>	<u>Specifications</u>	<u>Limitations</u>
None Authorized.		

1. The Certificate Holder applies for the Operations in this paragraph.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by Ganesh Persaud, Principal Maintenance Inspector (EA63)  
[1] SUPPORT INFO: In a letter of request, dated June 3, 2016 to reflect change in  
ownership.  
[2] EFFECTIVE DATE: 7/11/2016, [3] AMENDMENT #: 19  
DATE: 2016.07.11 13:28:24 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

A handwritten signature in blue ink, appearing to read "Harley Dulude Jr.", written over a horizontal line.

Dulude Jr, Harley, President

A handwritten date "7/14/16" in blue ink, written over a horizontal line.

Date